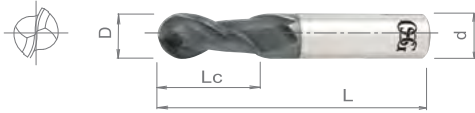


List HP421BN

HY-PRO® CARB BN

SPEED FEED 1495-1496	CARBIDE	TiAlN	2 FLUTE	35°	[Symbol]	[Symbol]	SHANK h6	STUB	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
3/64" ≤ D ≤ 1"	+0 / -0.0015"
1mm ≤ D ≤ 25mm	+0 / -0.038mm

EDP Number	Diameter		Length of Cut		Overall Length		Shank Diameter	
	D (Fractional Size)	D (mm)	Lc (Inch)	Lc (mm)	L (Inch)	L (mm)	d (Inch)	d (mm)
HP421-0394-BN	●	-	1.00	-	-	39.00	-	3.00
HP421-0469-BN	●	3/64	-	0.141	-	1.500	-	0.125
HP421-0591-BN	●	-	1.50	-	5.00	-	39.00	3.00
HP421-0625-BN	●	1/16	-	0.188	-	1.500	-	0.125
HP421-0781-BN	●	5/64	-	0.250	-	1.500	-	0.125
HP421-0787-BN	●	-	2.00	-	7.00	-	39.00	3.00
HP421-0938-BN	●	3/32	-	0.313	-	1.500	-	0.125
HP421-0984-BN	●	-	2.50	-	8.00	-	39.00	3.00
HP421-1094-BN	●	7/64	-	0.375	-	1.500	-	0.125
HP421-1181-BN	●	-	3.00	-	10.00	-	39.00	3.00
HP421-1250-BN	●	1/8	-	0.500	-	1.500	-	0.125
HP421-1378-BN	●	-	3.50	-	12.00	-	51.00	4.00
HP421-1406-BN	●	9/64	-	0.500	-	2.000	-	0.188
HP421-1562-BN	●	5/32	-	0.563	-	2.000	-	0.188
HP421-1575-BN	●	-	4.00	-	14.00	-	51.00	4.00
HP421-1719-BN	●	11/64	-	0.563	-	2.000	-	0.188
HP421-1772-BN	●	-	4.50	-	14.00	-	51.00	5.00
HP421-1875-BN	●	3/16	-	0.625	-	2.000	-	0.188
HP421-1968-BN	●	-	5.00	-	16.00	-	51.00	5.00
HP421-2031-BN	●	13/64	-	0.625	-	2.500	-	0.250
HP421-2188-BN	●	7/32	-	0.625	-	2.500	-	0.250
HP421-2362-BN	●	-	6.00	-	19.00	-	64.00	6.00
HP421-2500-BN	●	1/4	-	0.750	-	2.500	-	0.250
HP421-2756-BN	●	-	7.00	-	19.00	-	64.00	8.00
HP421-2812-BN	●	9/32	-	0.750	-	2.500	-	0.313
HP421-3125-BN	●	5/16	-	0.813	-	2.500	-	0.313
HP421-3150-BN	●	-	8.00	-	21.00	-	64.00	8.00
HP421-3438-BN	●	11/32	-	0.875	-	2.500	-	0.375
HP421-3543-BN	●	-	9.00	-	22.00	-	70.00	10.00
HP421-3750-BN	●	3/8	-	1.000	-	2.500	-	0.375
HP421-3937-BN	●	-	10.00	-	25.00	-	70.00	10.00
HP421-4062-BN	●	13/32	-	1.000	-	2.750	-	0.438
HP421-4331-BN	●	-	11.00	-	25.00	-	70.00	11.00
HP421-4375-BN	●	7/16	-	1.000	-	2.750	-	0.438
HP421-4724-BN	●	-	12.00	-	25.00	-	76.00	12.00
HP421-5000-BN	●	1/2	-	1.000	-	3.000	-	0.500
HP421-5512-BN	●	-	14.00	-	30.00	-	89.00	14.00
HP421-5625-BN	●	9/16	-	1.125	-	3.500	-	0.563
HP421-6250-BN	●	5/8	-	1.250	-	3.500	-	0.625
HP421-6299-BN	●	-	16.00	-	32.00	-	89.00	16.00
HP421-6875-BN	●	11/16	-	1.375	-	4.000	-	0.750
HP421-7087-BN	●	-	18.00	-	35.00	-	102.00	18.00
HP421-7500-BN	●	3/4	-	1.500	-	4.000	-	0.750
HP421-7874-BN	●	-	20.00	-	38.00	-	102.00	20.00
HP421-8661-BN	●	-	22.00	-	38.00	-	102.00	22.00
HP421-8750-BN	●	7/8	-	1.500	-	4.000	-	0.875
HP421-9843-BN	●	-	25.00	-	38.00	-	102.00	25.00
HP421-1000-BN	●	1	-	1.500	-	4.000	-	1.000

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum	Nickel Alloy	Titanium						
Low	Medium	High															
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○				○	○	○	○	○	

○ Good ⊗ Best

